## KANE ACE M-220

KANEKA CORPORATION
High Performance Polymers Division





## M-220是钟化开发透明PMMA的的增韧剂, 它具有如下的特性

- ▶优良的流动性
- ▶优良的热稳定性
- ▶优良的晶点

	Compound Properties						
Sample	Tensile Elongation [%]	Izod [kJ/m²]	Haze [%]	Transmission YI	MFR [g/10min]	HDT [°C]	
M-210	88.1	7.0	1.16	0.49	2.1	84.7	
M-220	85.2	6.8	1.12	0.02	3.5	84.6	

PMMA(SUMIPEXLG)/MOD=60phr/40phr



	TG-DTA (Powder) Degree of weight loss(°C)				
	1%	2%	3%	4%	5%
M-210	249.7	269.0	279.0	286.5	293.4
M-220	305.3	323.8	333.3	339.0	342.9

Temp. raising speed: 10°C/min in N2



MOD	Lot	The number of Micro Scale (number/20ml Latex)						
		2-5μm	5-10μm	10-20μm	20-30μm	30-50μm	50-100μm	
M-220	220N001	573	111	24	3	1	1	
	220N002	423	61	11	1	1	0	
M-210	219N456	14485	788	236	41	17	3	
Pure Water		577	138	11	1	1	0	

Counted by particle counter